

2-Needle Overlock Machine
二本針オーバーロックミシン

MO-2500N

MO-2400N

Subclasses

PARTS LIST

MO-2506N

MO-2507N

MO-2512N

MO-2514N

MO-2406N

MO-2407N

MO-2412N

MO-2414N

HOW TO MAKE USE OF THIS PARTS LIST

パーツリストの見方

1. The part numbers of parts shown in the figure indicate the corresponding numbers (Ref. No.) shown by the Index.
図に示された部品の品番は、図によられてもNo (Ref. No.)に対応するインデックスによって、その品番がわかります

2. Explanation of codes
記号の説明1) Codes on the "Note" column
"注記" 欄の記号

- ① ○ means this part is changed from the previous parts list.
前回のパーツリストに対して今回変更された部品を意味します
- ② #01 refer to the "Note" explanation at bottom of page
001 ページ下の "注記" の説明を参照して下さい。

2) Codes on the "E.C. (Engineering change)" column
"変更年月" 欄の記号

- ① A.10/83 Added from October, 1983
1983年10月より追加された。
- ② D.10/83 Obsolete from October, 1983
1983年10月より削除された。

③ When previous parts (Obsolete part) and new parts (Added parts) are not interchangeable with each other:
部品の互換性がない変更の場合

In this case, even obsolete part (D.) can be ordered with the obsolete part number, so select the parts with changed dates and place your orders.
この場合は削除 (D) された品番でもご注文できますから、変更年月により、いずれかの部品を選択してご注文下さい

Example (例)

Ref. No.	Note 注記	Part No. 品番	Description	E.C. 変更年月	品名	Amt. Req. 数量
1	○	B1401-100-000	Needle bar	[D.10/83]	ハリホー	-
1-1	○	B1401-100-000-A	Needle bar	[A.10/83]	ハリホー	1
2	○	B1105-200-000	Frame cover	[D.10/83]	B1105-300-000	-
	○	B1105-300-000	Frame cover	[A.10/83]	フレームカバー	1

④ In case when previous parts and new part are interchangeable with each other:
部品の互換性がある場合の変更

In this case the new part number is replaced on the "品名 (Japanese)" column of the previous parts, so please order by the new part number.
この場合は、旧部品の和文品名欄にそれにかわる新しい品番が記入してありますので、新しい品番でご注文下さい

⑤ C.10/83

1	○	B1105-500-000	Frame cover	[C.10/83]	B1105-600-000	1
		Correct No. 正しい品番			Wrong No. 誤り品番	

Please order by the correct part number.
正しい品番でご注文下さい。

⑥ M.10/83 The amount required is changed from October, 1983

The new amount required is shown in the "Amt. Req." column.
1983年10月より数量が変更になった。この場合数量欄には新しい数量が表示してあります。

3) Codes on the "Amt. Req." column
"数量" 欄の記号

- ① 2 Indicates amount required is 2.
数量、2個を表わします。
- ② 2.0 Indicates length in meters. (unit is meter)
長さ、2メートルを表わします。(単位はメートルです)
- ③ - Indicates parts obsolete from the parts list.
このパーツリストから削除された部品です。
- ④ (1) Indicates sub parts which construct the assembly part.
Assembly part is shown as "asm." and クミ in Japanese, in the "Description" column.
組部品を構成している子部品を表わします。組部品は品名欄に英文で "asm." 和文でクミと表示してあります

When Ordering The Spare Parts:

In order to ensure that we deliver the correct parts to you, please clearly state when ordering the corresponding PART NUMBER (ex. B1109-012-A00) and also the PARTS LIST NUMBER (ex. 0010-01, given at the top right of the cover) or the MACHINE SERIAL NUMBER, because there are some parts which have been changed.

補用部品注文の際のご注意

このパーツリストに記載されている補用部品をご注文の際は、部品の番号(例えば、B1109-012-A00)でご注文下さい。合わせて、ご覧のパーツリストの管理番号(表紙右上、例えば、No0010-01)又は、機械番号をご連絡頂ければ幸いです。又、改良のため部品の一部が変更になる場合がありますのでご了承下さい。

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Other parts lists related to this model.

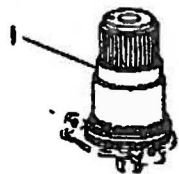
この機種に関連するパーツリストとして下記のパーツリストがあります。

1. MO-2500N Standard model (No. 0177)

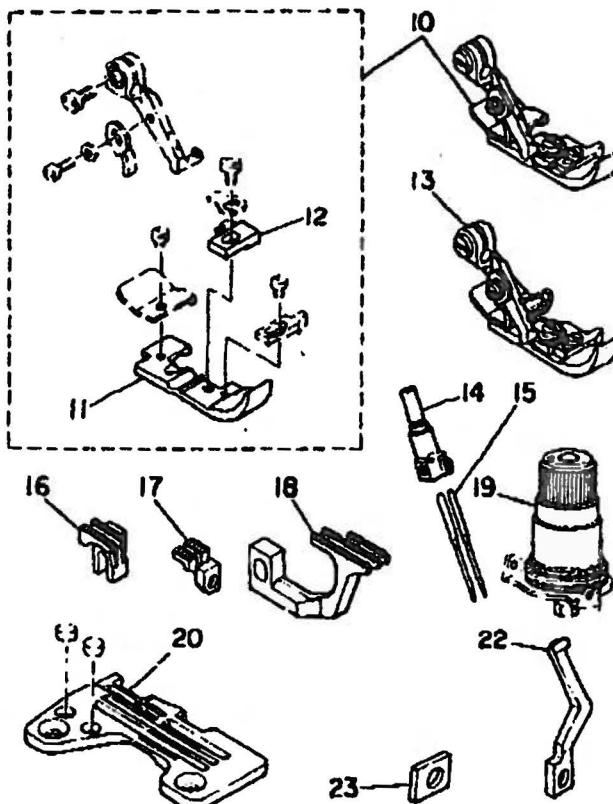
MO-2500N 標準機種、(No.0177)

2. MO-2400N Standard model (No. 0178)

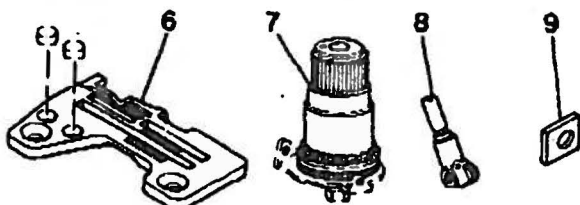
MO-2400N 標準機種、(No.0178)

1. MO-2406N-BD4-300,
MO-2506N-BD4-3002. MO 2406N-BD4 200,
MO-2506N-BD4-200

4. MO 2407N-DF6 500, MO-2507N-DF6 500



3. MO-2406N-CD4-300, MO-2506N-CD4-300



1. MO-2406N-BD4-300, MO-2506N-BD4-300

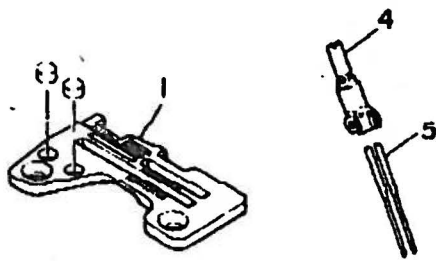
Ref. No.	Note (注記)	Part No. (品番)	Description	E. C. (変更年月)	品名	Am. Req. (数量)
1		118-57057	THREAD TENSION SPRING ASM.		118-57057 糸のり	1
2. MO-2406N-BD4-200, MO-2506N-BD4-200						
2		118-57057	THREAD TENSION SPRING ASM.		118-57057 糸のり	1
3		118-81554	PRESSER FOOT ASM.		118-81554 押え足	1
4		118-74708	STITCH TONGUE		118-74708 縫い舌	(1)
5	001	118-81570	PRESSER FOOT ASM.		118-81570 押え足	1
3. MO-2406N-CD4-300, MO-2506N-CD4-300						
6		R6206-H00-E00	THROAT PLATE		118-77156	1
7		R3121-704-Q80	THREAD TENSION SPRING ASM.		118-57057	1
8		118-69757	NEEDLE CLAMP ASM.		118-69757 針留め	1
9		118-93609	GAUGE		118-93609 針留め	1
4. MO-2407N-DF6-500, MO-2507N-DF6-500						
10		118-77156	PRESSER FOOT ASM.		118-77156 押え足	1
11		117-90509	PRESSER FOOT		117-90509 押え足	(1)
12		117-90607	STITCH TONGUE		117-90607 縫い舌	(1)
13	001	118-77164	PRESSER FOOT ASM.		118-77164 (2E) 押え足	1
14		118-69955	NEEDLE CLAMP ASM.		118-69955 針留め	1
15		H02-27001400	NEEDLE CLAMP ASM.		118-69955	2
16		119-80505	MAIN FEED DOG	A.05/R5	119-80505	1
17		118-87205	AUXILIARY FEED DOG		118-87205	1
18		119-80604	DIFFERENTIAL FEED DOG		119-80604	1
19		118-57057	THREAD TENSION SPRING ASM.		118-57057	1
20		R6105-H0F-E00	THROAT PLATE		118-77156	1
22		118-90607	NEEDLE GUARD		118-90607	1
23		118-93609	GAUGE		118-93609	1

Note (注記) 001 Standard part

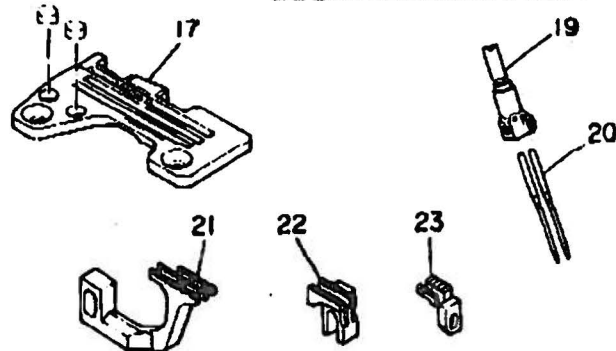
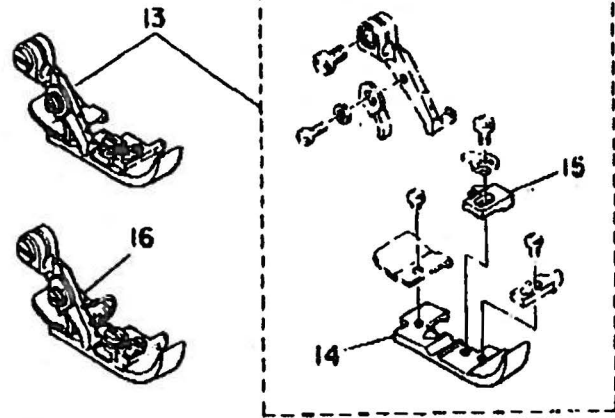
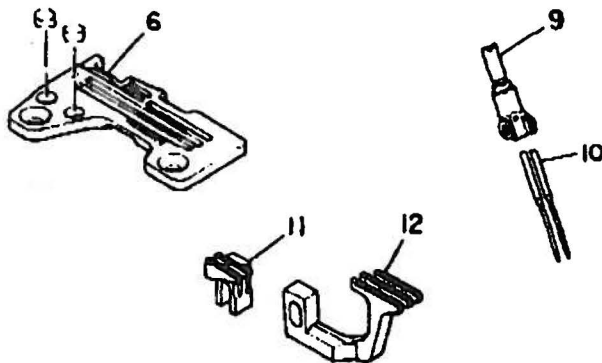
*All part not mentioned above are same as those of Model MO-2514N,
MO-2414N-BD4-300

国内は特別注文部品

上記以外の部品はMO-2514N,
MO-2414N-BD4-300と共通です



6. MO-2412N-CD6-300, MO-2512N-CD6-300



5. MO-2412N-CD4-300, MO-2512N-CD4-300

Ref. No.	Note	Part No.	Description	E. C.	品 名	Qty.
1		R4206-H00-E00	THROAT PLATE		ハサミ	1
4		118-69757	NEEDLE CLAMP ASM.		ニードルホルダー	1
5		MDC-27091100	NEEDLE DCX27 #11		ハサミ DCX27 #11	2
6. MO-2412N-CD6-300, MO-2512N-CD6-300						
6		R4306-H00-E00	THROAT PLATE		ハサミ	1
9		118-69757	NEEDLE CLAMP ASM.		ニードルホルダー	1
10		MDC-27091100	NEEDLE DCX27 #11		ハサミ DCX27 #11	2
11		118-82406	MAIN FEED DOG		メインフィーダー	1
12		118-86504	DIFFERENTIAL FEED DOG		ディファレンシャルフィーダー	1
7. MO-2412N-CF6-500, MO-2512N-CF6-500						
13		119-84457	PRESSER FOOT ASM.		フット	1
14		117-90508	PRESSER FOOT		フット	(1)
15		118-74401	STITCH TONGUE		ステッチタング	(1)
16	001	119-84465	PRESSER FOOT ASM.		フット (119-84465)	1
17		R4306-H00-E00	THROAT PLATE		ハサミ	1
19		118-69756	NEEDLE CLAMP ASM.		ニードルホルダー	1
20		MDC-27091400	NEEDLE DCX27 #14		ハサミ DCX27 #14	2
21		119-80604	DIFFERENTIAL FEED DOG		ディファレンシャルフィーダー	1
22		119-84309	MAIN FEED DOG		メインフィーダー	1
23		118-87205	AUXILIARY FEED DOG		補助フィーダー	1

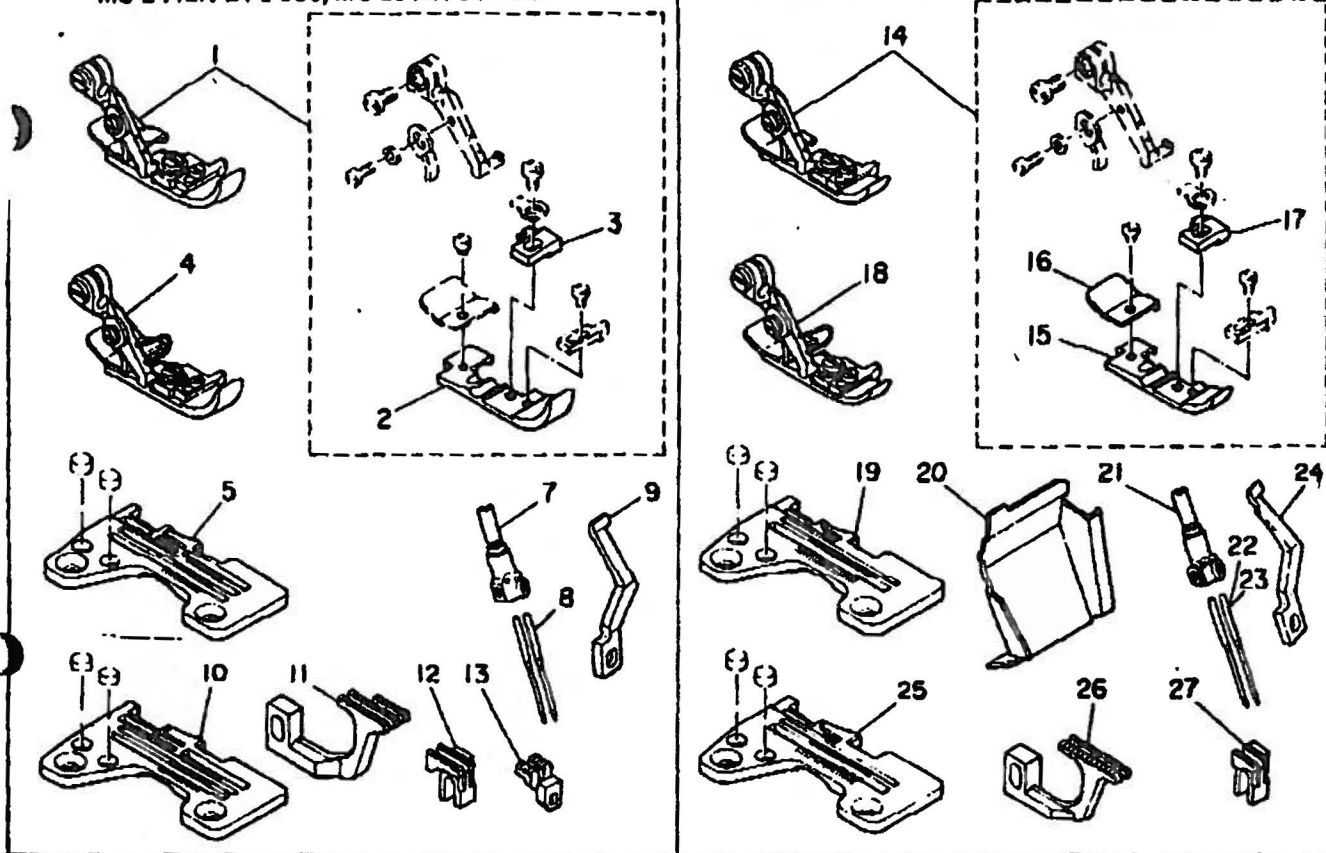
Note (注記) 001 Standard part

*All part not mentioned above are same as those of Model MO-2514N, MO-2414N-8D4-300

国内は特別注文部品
上記以外の部品はMO-2514N,
MO-2414N-8D4-300と共通です

8. MO-2412N-DD6-500, MO-2512N-DD6-500
MO-2412N-DF6-500, MO-2512N-DF6-500

MO-2414N-AD4-300, MO-2514N-AD4-300



8. MO-2412N-DD6-500, MO-2512N-DD6-500
MO-2412N-DF6-500, MO-2512N-DF6-500

Ref. No.	Note	Part No.	Description	E. C.	品 名	Am. Req.
1		119-83855	PRESSER FOOT ASM.		472 2E	1
2		117-90507	PRESSER FOOT		472	(1)
3		117-90607	STITCH TONGUE		117-90607	(1)
4	001	119-83863	PRESSER FOOT ASM.		4722E (1E-カ-トワ)	1
5	002	119-83863	THROAT PLATE		11719	1
7		118-59955	NEEDLE CLAMP ASM.		2421111 11719 2E	1
8		118-59955	NEEDLE CLAMP		117 DCX27 #14	2
9		118-90607	NEEDLE GUARD		11719	1
10	003	119-83863	THROAT PLATE		11719	1
11		119-80604	DIFFERENTIAL FEED DOG		2724111	1
12		119-84309	MAIN FEED DOG		2724111	1
13		118-87205	AUXILIARY FEED DOG		2724111	1

9. MO-2414N-AB4-100, MO-2514N-AB4-100
MO-2414N-AD4-300, MO-2514N-AD4-300

14		118-76553	PRESSER FOOT ASM.		472 2E	1
15		11507-204-C00	PRESSER FOOT		472	(1)
16		11511-804-001	REAR PRESSER FOOT		11511-804-001	(1)
17		118-76104	STITCH TONGUE		117-90607	(1)
18	001	118-76561	PRESSER FOOT ASM.		4722E (1E-カ-トワ)	1
19	004	118-76561	THROAT PLATE		11719	1
20	004	118-58204	CHIP GUARD COVER		2724111	1
21		118-59955	NEEDLE CLAMP ASM.		2421111 11719 2E	1
22	004	118-59955	NEEDLE CLAMP		117 DCX3 #9	2
23	005	118-59955	NEEDLE CLAMP		117 DCX3 #11	2
24		118-90207	NEEDLE GUARD		11719	1
25	005	118-90207	THROAT PLATE		11719	1
26		118-80604	DIFFERENTIAL FEED DOG		2724111	1
27		118-82107	MAIN FEED DOG		2724111	1

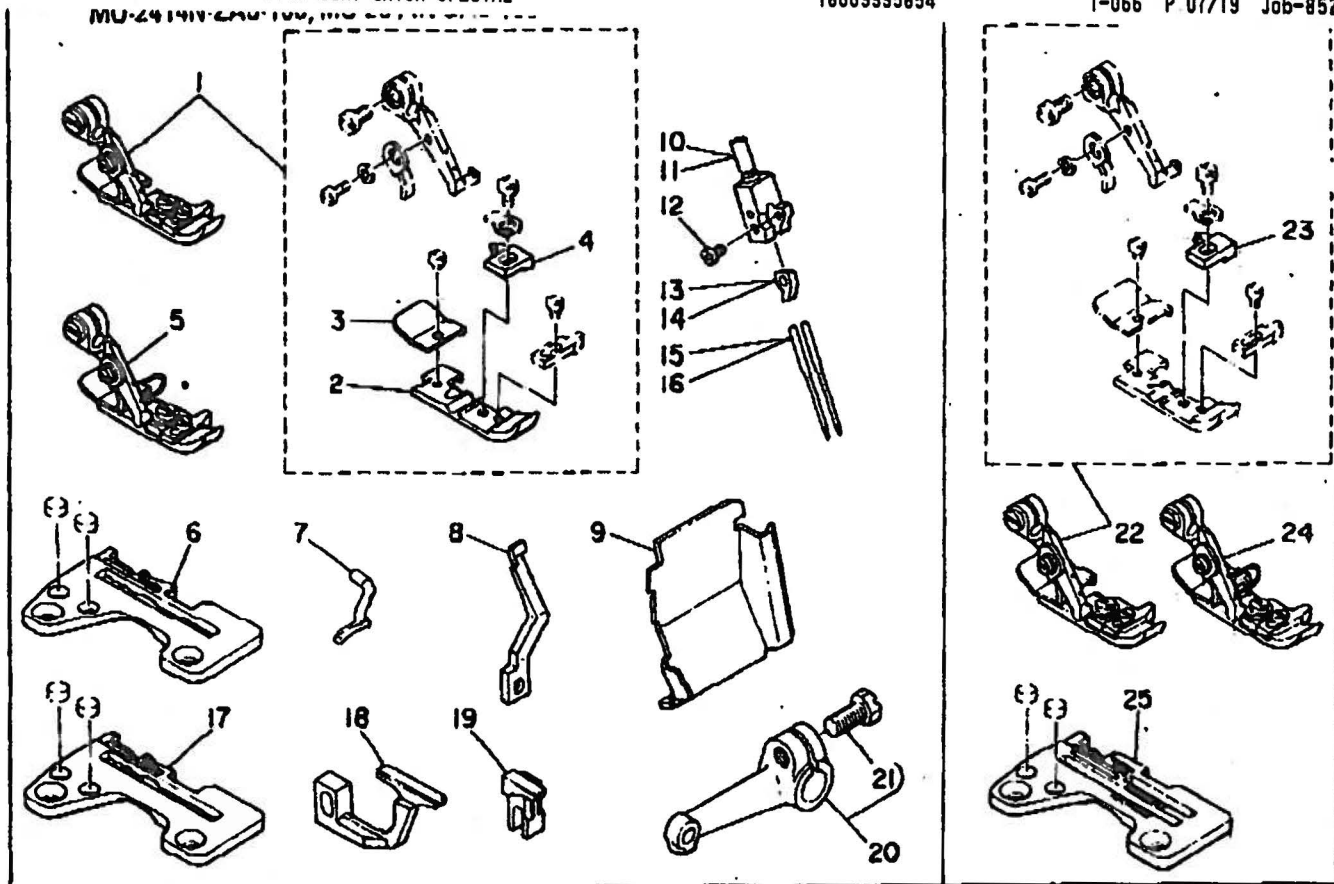
Note (注記) 001 Standard part
002 For DD6-500
003 For DF6-500
004 For AB4-100
005 For AD4-300

* All part not mentioned above are same as those of Model MO-2514N.
MO-2414N-AD4-300

国内は特別注文部品

DD6-500用
DF6-500用
AB4-100用
AD4-300用

上記以外の部品はMO-2514N.
MO-2414N-AD4-300と共通です



10. MO-2414N-XB5-100, MO-2514N-XB5-100
MO-2414N-ZA5-100, MO-2514N-ZA5-100

Ref. No.	Note	Part No.	Description	E. C.	品名	Ami. Req. 数
1		118-76554	PRESSER FOOT ASM.		フット アッセンブリ	1
2		81507-804-C00	PRESSER FOOT		フット	(1)
3		81511-804-000	REAR PRESSER FOOT		リアフット	(1)
4		118-74005	STITCH TONGUE		ステッチツング	(1)
5	001	118-76562	PRESSER FOOT ASM.		フット アッセンブリ (3/32-56 L=5.5)	1
6	002	R4103-H08-P00	THROAT PLATE		ノドプレート	1
7		118-88005	UPPER LOOPER		上ルーパー	1
8		118-90209	NEEDLE GUARD		針ガード	1
9		118-58204	CHIP GUARD COVER		チップガードカバー	1
10	002	118-69351	NEEDLE CLAMP ASM.		針クランプ アッセンブリ	1
11	003	118-69153	NEEDLE CLAMP ASM.		針クランプ アッセンブリ	1
12		55-7060610-SP	SCREW 3/32-56 L=5.5		ねじ 3/32-56 L=5.5	1
13	002	118-69401	NEEDLE CLAMP AUXILIARY PLATE		針クランプ補助プレート	1
14	003	118-69203	NEEDLE CLAMP AUXILIARY PLATE		針クランプ補助プレート	1
15	003	MDC-C4680900	NEEDLE DCXC46 #9		針 DCXC46 #9	2
16	002	MDC-C4780900	NEEDLE DCXC47 #9		針 DCXC47 #9	2
17	003	R4102-H0A-X00	THROAT PLATE		ノドプレート	1
18		118-85001	DIFFERENTIAL FEED DOG		差送りレバー	1
19		118-82008	MAIN FEED DOG		メイン送りレバー	1
20		118-31450	LOOPER HOLDER ASM. A		ルーパーホルダー アッセンブリ A	1
21		55-9151210-TP	SCREW 15/64-28 L=11.8		ねじ 15/64-28	(1)

11. MO-2414N-BB4-300, MO-2514N-BB4-300

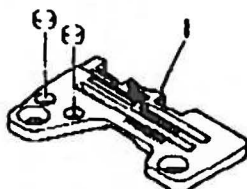
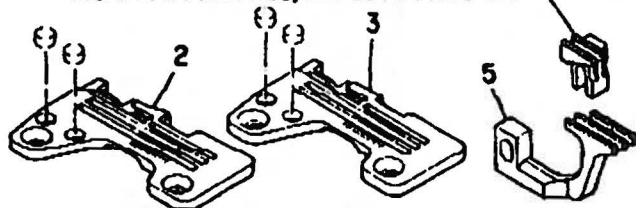
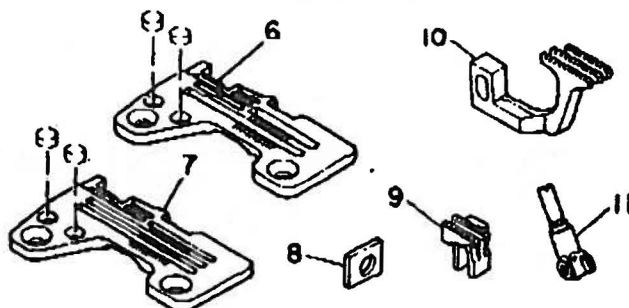
22		118-76752	PRESSER FOOT ASM.		フット アッセンブリ	1
23		118-74203	STITCH TONGUE		ステッチツング	(1)
24	001	118-76760	PRESSER FOOT ASM.		フット アッセンブリ (3/32-56 L=5.5)	1
25		R4205-H08-E00	THROAT PLATE		ノドプレート	1

Note (注記) 001 Standard part
002 For XB5-100
003 For ZA5-100

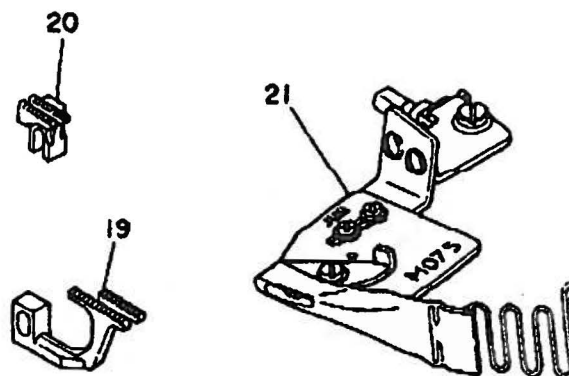
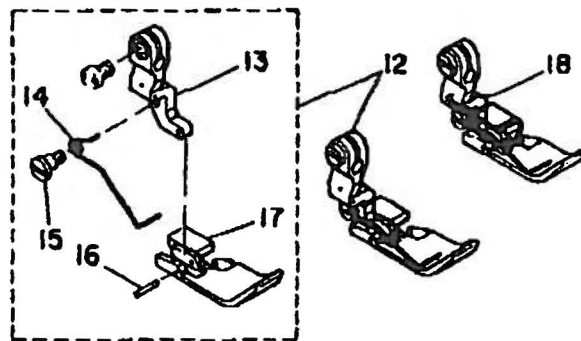
*All part not mentioned above are same as those of Model MO-2514N,
MO-2414N-BD4-300

国内は特別注文部品
XB5-100用
ZA5-100用
上記以外の部品はMO-2514N,
MO-2414N-BD4-300と共通です

12. MO-2414N-BE4-300, MO-2514N-BE4-300

13. MO-2414N-BD6-300, MO-2514N-BD6-300
MO-2414N-BE6-300, MO-2514N-BE6-30014. MO-2414N-CD4-300, MO-2514N-CD4-300
MO-2414N-CD6-300, MO-2514N-CD6-300

MO 2514N-BD4-330/M075



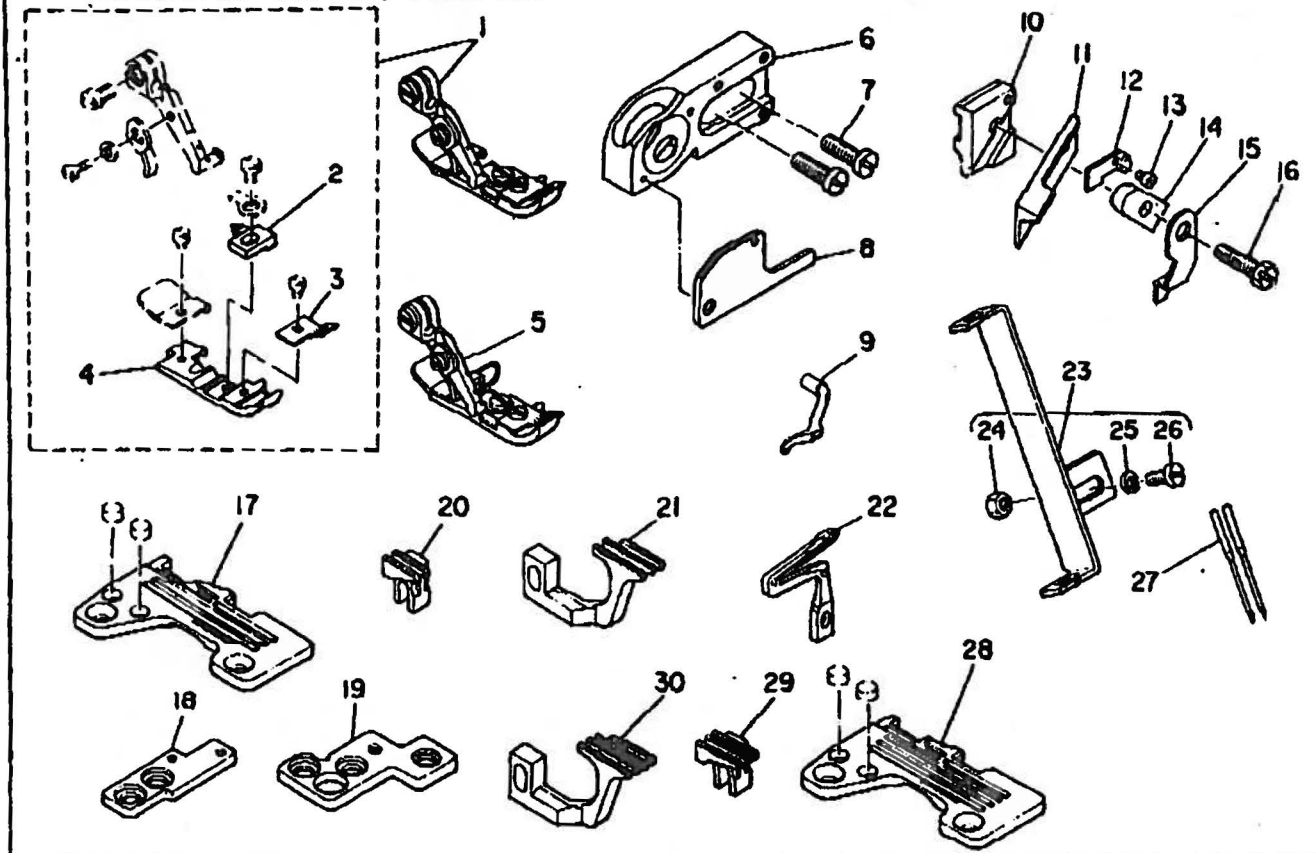
12. MO-2414N-BE4-300, MO-2514N-BE4-300

Ref. No.	Note	Part No.	Description	E. C.	品名	Am. Req.
1		R4205-H0E-F00	THROAT PLATE		ハリツ	1
13. MO-2414N-BD6-300, MO-2514N-BD6-300 MO-2414N-BE6-300, MO-2514N-BE6-300						
2	001	R4305-H0D-F00	THROAT PLATE		ハリツ	1
3	002	R4305-H0E-F00	THROAT PLATE		ハリツ	1
4		118-82404	MAIN FEED DOG		メジャーリハ	1
5		118-86504	DIFFERENTIAL FEED DOG		ワグリリハ	1
14. MO-2414N-CD4-300, MO-2514N-CD4-300 MO-2414N-CD6-300, MO-2514N-CD6-300						
6	003	R4206-H0D-E00	THROAT PLATE		ハリツ	1
7	004	R4306-H0D-E00	THROAT PLATE		ハリツ	1
8		118-93607	GAUGE		ワグリハ 0.1mm 0.2mm 0.3mm 0.4mm 0.5mm 0.6mm 0.7mm 0.8mm 0.9mm 1.0mm 1.2mm 1.5mm 2.0mm 2.5mm 3.0mm 3.5mm 4.0mm 4.5mm 5.0mm 5.5mm 6.0mm 6.5mm 7.0mm 7.5mm 8.0mm 8.5mm 9.0mm 9.5mm 10.0mm 12.0mm 15.0mm 20.0mm 25.0mm 30.0mm 35.0mm 40.0mm 45.0mm 50.0mm 55.0mm 60.0mm 65.0mm 70.0mm 75.0mm 80.0mm 85.0mm 90.0mm 95.0mm 100.0mm	1
9		118-82404	MAIN FEED DOG		メジャーリハ	1
10		118-86504	DIFFERENTIAL FEED DOG		ワグリリハ	1
11		118-69757	NEEDLE CLAMP ASM.		ニードルホルダー アス	1
15. MO-2414N-BD4-330/M075, MO-2514N-BD4-330/M075						
12		118-79053	PRESSER FOOT ASM.		プレス足 アス	1
13		118-72405	PRESSER FOOT HINGE		プレス足ヒンジ	(1)
14		118-92106	PRESSER SPRING		プレス足バネ	(1)
15		50-0370401-SP	HINGE SCREW Dia 3.70 H= 4.0		ヒンジビス Dia 3.7 H=4	(1)
16		81511-357-000	PIN		ピン	(1)
17		81507-814-R00	PRESSER FOOT		プレス足	(1)
18	005	118-79061	PRESSER FOOT ASM.		プレス足 アス (2.5mm 3.0mm 3.5mm 4.0mm 4.5mm 5.0mm 5.5mm 6.0mm 6.5mm 7.0mm 7.5mm 8.0mm 8.5mm 9.0mm 9.5mm 10.0mm 12.0mm 15.0mm 20.0mm 25.0mm 30.0mm 35.0mm 40.0mm 45.0mm 50.0mm 55.0mm 60.0mm 65.0mm 70.0mm 75.0mm 80.0mm 85.0mm 90.0mm 95.0mm 100.0mm)	1
19		81657-814-R0M	DIFFERENTIAL FEED DOG		ワグリリハ B=45	1
20		118-84509	MAIN FEED DOG		メジャーリハ	1
21		HAM-0750J040	PIPING FOLDER ASM. 9MM		パイピングフォルダー アス 9mm	1

Note (注記) 001 For BD6-300
002 For BE6-300
003 For CD4-300
004 For CD6-300
005 Standard part

* All part not mentioned above are same as those of Model MO-2514N,
MO-2414N-BD4-300

BD6-300用
BE6-300用
CD4-300用
CD6-300用
国内は特別注文部品
上記以外の部品はMO-2514N,
MO-2414N-BD4-300と共通です



16. MO-2414N-BD6-4A0/Q056, -4A0/W/Q056
MO-2414N-BD7-4A0/Q056, -4A0/W/Q056

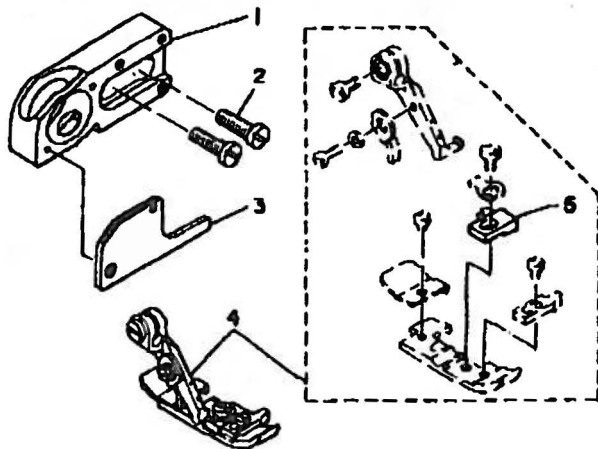
Ref. No.	Note	Part No.	Description	E. C.	品名	Am. Req.
1		118-79251	PRESSER FOOT ASM.		プレス足組立	1
2		81509-814-808	STITCH TONGUE		ステッチタング	(1)
3		81531-814-000	TAPE GUIDE PLATE		テープガイドプレート	(1)
4		81507-814-808	PRESSER FOOT		プレス足	(1)
5	001	118-79269	PRESSER FOOT ASM.		プレス足組立 (2C・H・T・W) G02	1
6		118-93302	UPPER LUPPER GUIDE SUPPORT		上ルーパーガイド支持	1
7		SS-7151310-TP	SCREW		上ルーパーガイド支持 B	2
8		82515-704-008	UPPER LUPPER GUIDE COVER		上ルーパーガイドカバー	1
9		118-88203	UPPER LUPPER		上ルーパー	1
10	002	115-98000	UPPER KNIFE SUPPORT		上ルーパー支持	1
11	002	84111-804-00E	UPPER KNIFE		上ルーパー	1
12	002	115-65702	WASHER		上ルーパー	1
13	002	SS-4060310-SP	SCREW 3/32-56 L=2.5		上ルーパー 3/32-56 L=2.5	1
14	002	115-65504	UPPER KNIFE PRESSER PLATE		上ルーパー	1
15	002	115-65603	UPPER KNIFE COVER		上ルーパー	1
16	002	SS-9111610-SP	SCREW 11/64-40 L=16		上ルーパー 11/64-40 L=16	1
17	003	R4305-M00-E0U	THROAT PLATE		喉板	1
18		118-93500	THROAT PLATE BASE (B)		喉板ベース B	1
19		118-93401	THROAT PLATE BASE (A)		喉板ベース A	1
20	003	118-82404	MAIN FEED DOG		メインフィーダー	1
21	003	81657-814-808	DIFFERENTIAL FEED DOG		差送りフィーダー	1
22		118-98703	LOWER LUPPER		下ルーパー	1
23		MA0-056010A0	TAPE GUIDE ASM.		テープガイド組立	1
24		NS-6090310-SP	NUT 9/64-40		ナット 9/64-40	(1)
25		WP-0371016-SU	WASHER 3.7X8X1		ワッシャー 3.7X8X1	(1)
26		SS-7090910-SP	SCREW 9/64-40 L= 8.5		7BLS 9/64-40 L=8.5	(1)
27		MDC-27081400	NEEDLE DCX27 #14		針 DCX27 #14	2
28	004	R4405-M00-E0U	THROAT PLATE		喉板	1
29	004	81657-814-808	DIFFERENTIAL FEED DOG		差送りフィーダー	1
30	004	118-83501	MAIN FEED DOG		メインフィーダー	1

Note (注記) 001 Standard part
002 For BD6-4A0/W/Q056, BD7-4A0/W/Q056
003 For BD6-4A0/W/Q056
004 For BD7-4A0/W/Q056

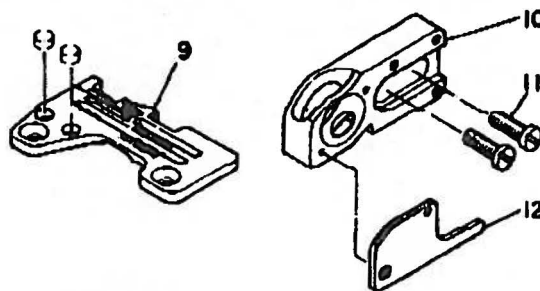
*All part not mentioned above are same as those of Model MO-2614N,
MO-2414N-BD4-300

国内は特別注文部品
BD6-4A0/W/Q056, BD7-4A0/W/Q056用
BD6-4A0/W/Q056用
BD7-4A0/W/Q056用
上記以外の部品はMO-2614N,
MO-2414N-BD4-300と共通です

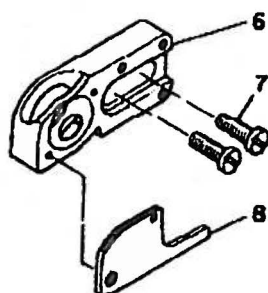
17. MO-2414N-BD4-207, MO-2514N-BD4-207



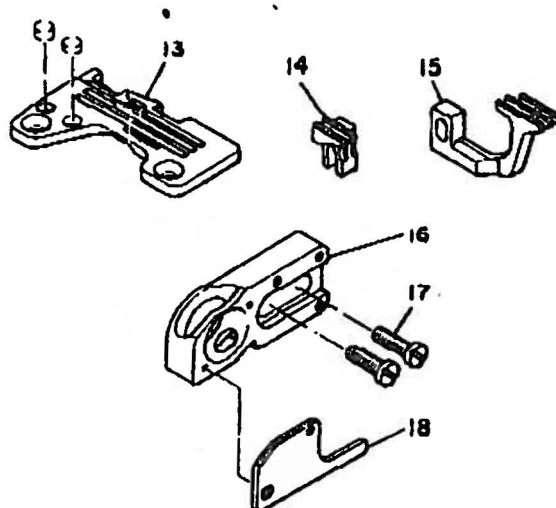
19. MO-2414N-BE4-307, MO-2514N-BE4-307



18. MO-2414N-BD4-307, MO-2514N-BD4-307



20. MO-2414N-BD6-307, MO-2514N-BD6-307



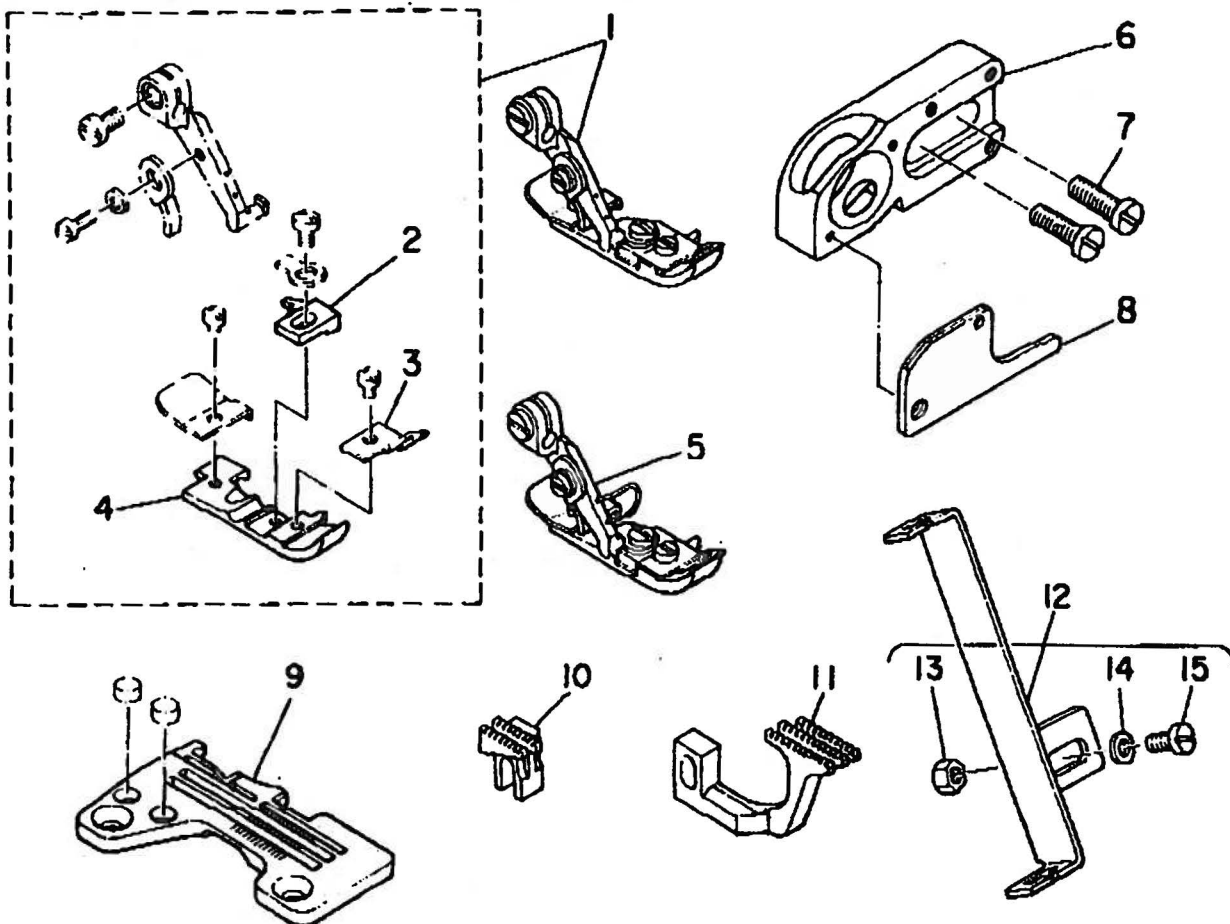
17. MO-2414N-BD4-207, MO-2514N-BD4-207

Ref. No.	Note	Part No.	Description	E. C.	品名	Amt. Req.
1		118-93302	UPPER LOOPER GUIDE SUPPORT		上リループガイド支持板	1
2		SS-7151310-TP	SCREW		上リループガイド支持板用ネジ	2
3		B2515-704-008	UPPER LOOPER GUIDE COVER		上リループガイドカバー	1
4		118-81554	PRESSER FOOT ASM.		押圧足組立	1
5		118-74708	STITCH TONGUE		イタスハリツノイ	(1)
18. MO-2414N-BD4-307, MO-2514N-BD4-307						
6		118-93302	UPPER LOOPER GUIDE SUPPORT		上リループガイド支持板	1
7		SS-7151310-TP	SCREW		上リループガイド支持板用ネジ	2
8		B2515-704-008	UPPER LOOPER GUIDE COVER		上リループガイドカバー	1
19. MO-2414N-BE4-307, MO-2514N-BE4-307						
9		R4205-H0E-E00	THROAT PLATE		ノリツ	1
10		118-93302	UPPER LOOPER GUIDE SUPPORT		上リループガイド支持板	1
11		SS-7151310-TP	SCREW		上リループガイド支持板用ネジ	2
12		B2515-704-008	UPPER LOOPER GUIDE COVER		上リループガイドカバー	1
20. MO-2414N-BD6-307, MO-2514N-BD6-307						
13		R4305-H0D-E00	THROAT PLATE		ノリツ	1
14		118-82404	MAIN FEED DOG		シタツリハ	1
15		118-86504	DIFFERENTIAL FEED DOG		ツツリハ	1
16		118-93302	UPPER LOOPER GUIDE SUPPORT		上リループガイド支持板	1
17		SS-7151310-TP	SCREW		上リループガイド支持板用ネジ	2
18		B2515-704-008	UPPER LOOPER GUIDE COVER		上リループガイドカバー	1

*All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.

上記以外の部品は、MO-2414N-BD4-300, MO-2514N-BD4-300と同じです。

21. MO-2414N-BD6-340/G02/Q056, MO-2514N-BD6-340/G02/Q056
MO-2414N-BD6-347/G02/Q056, MO-2514N-BD6-347/G02/Q056



21. MO-2414N-BD6-340/G02/Q056, MO-2514N-BD6-340/G02/Q056
MO-2414N-BD6-347/G02/Q056, MO-2514N-BD6-347/G02/Q056

Ref. No.	Note	Part No.	Description	E. C.	品 名	Am't. Req.
1		118-79251	PRESSES FOOT ASM.		プレス足組	1
2		81509-814-808	STITCH TONGUE		1針スリット	(1)
3		81531-814-000	TAPE GUIDE PLATE		テープガイドプレート	(1)
4		81507-814-808	PRESSES FOOT		プレス足	(1)
5	001	118-79269	PRESSES FOOT ASM.		プレス足組 (3針スリット用) G02	1
6	002	118-93302	UPPER LOOPER GUIDE SUPPORT		上ルーパーガイド支持	1
7	003	66-7151310-TP	SCREW		上ルーパーガイドカバー	2
8	002	82515-704-008	UPPER LOOPER GUIDE COVER		上ルーパーガイドカバー	1
9		R6305-H08-E00	THROAT PLATE		スリット	1
10		118-82494	MAIN FEED DOG		スリット	1
11		118-86504	DIFFERENTIAL FEED DOG		スリット	1
12		HA9-05010A0	TAPE GUIDE ASM.		テープガイド組	1
13		NS-6090310-SP	NUT 9/64-40		ナット 9/64-40	(1)
14		WP-0571016-SD	WASHER 3/7X8X1		ワッシャー 3/7X8X1	(1)
15		SS-7090910-SP	SCREW 7/64-40 L= 8.5		ネジ 7/64-40 L=8.5	(1)

Note (注記) 001 For BD6-340/G02/Q056

BD6-340/G02/Q056用

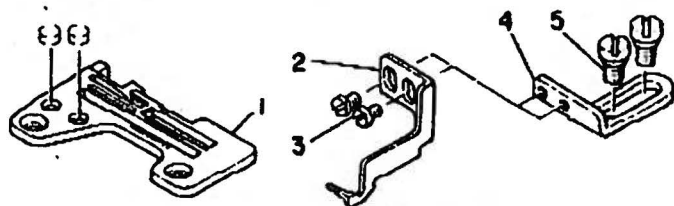
002 For BD6-347/G02/Q056

BD6-347/G02/Q056用

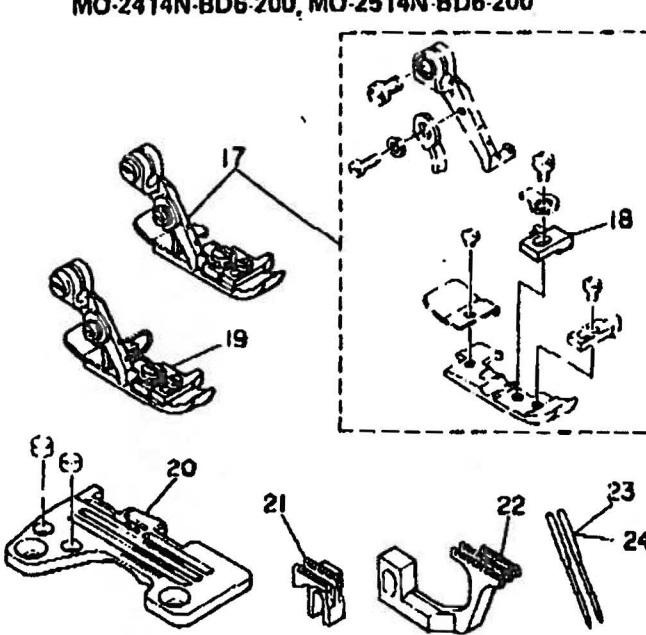
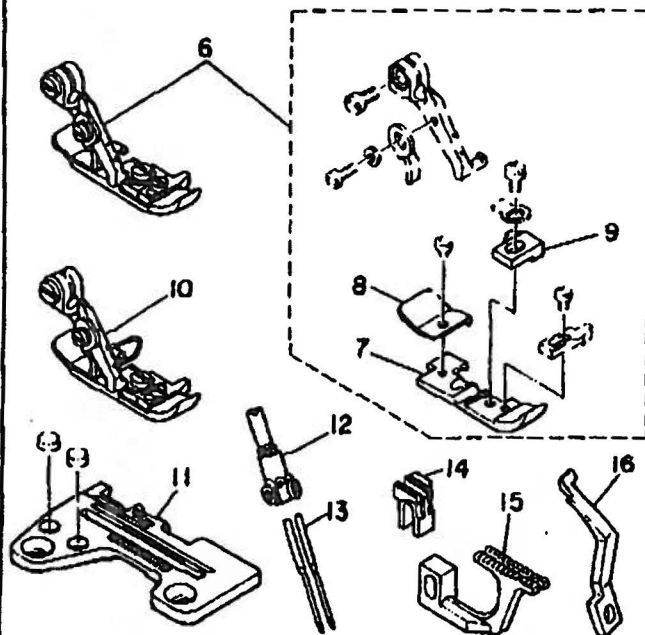
*All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.

上記以外の部品は、MO-2414N-BD4-300, MO-2514N-BD4-300と同じです。

22. MO-2414N-BD4-300/D025, MO-2514N-BD4-300/D025



23. MO-2414N-AC4-300, MO-2514N-AC4-300;

24. MO-2414N-BD4-200, MO-2514N-BD4-200
MO-2414N-BD6-200, MO-2514N-BD6-200

22. MO-2414N-BD4-300/D025, MO-2514N-BD4-300/D025

Ref. No.	Note	Part No.	Description	E. C.	品名	Amt. Req.
1		R4205-H00-E0A	FRONT PLATE (E09)		11119 (E-08)	1
2		118-92205	REGULATOR HOOK		11119 (E-08)	1
3		SS-3090420-SP	SCREW 8/64-40 L=3.5		11119 (E-08)	2
4		118-92403	REGULATOR HOOK SET BASE		11119 (E-08)	1
5		SD-0640211-SP	HINGE SCREW D=6.35 H=2.1		11119 (E-08)	2

23. MO-2414N-AC4-300, MO-2514N-AC4-300

6	001	118-76653	PRESSER FOOT ASM.		11119 (E-08)	1
7		81507-804-C00	PRESSER FOOT		11119 (E-08)	(1)
8		91511-804-000	REAR PRESSER FOOT		11119 (E-08)	(1)
9		118-74106	STITCH TONGUE		11119 (E-08)	(1)
10	002	118-76661	PRESSER FOOT ASM.		11119 (E-08)	1
11		R4204-H00-C00	THROAT PLATE		11119 (E-08)	1
12		118-69559	NEEDLE CLAMP ASM.		11119 (E-08)	1
13		90C-300811C0	NEEDLE DCX #11		11119 (E-08)	2
14		118-92107	MAIN FEED DOG		11119 (E-08)	1
15		91657-H04-001	DIFFERENTIAL FEED DOG		11119 (E-08)	1
16		118-90209	NEEDLE GUARD		11119 (E-08)	1

24. MO-2414N-BD4-200, MO-2514N-BD4-200
MO-2414N-BD6-200, MO-2514N-BD6-200

17		118-91554	PRESSER FOOT ASM.		11119 (E-08)	1
18		118-74708	STITCH TONGUE		11119 (E-08)	(1)
19	002	118-91570	PRESSER FOOT ASM.		11119 (E-08)	1
20	003	R4305-H00-E00	THROAT PLATE		11119 (E-08)	1
21	003	118-92406	MAIN FEED DOG		11119 (E-08)	1
22	003	118-96504	DIFFERENTIAL FEED DOG		11119 (E-08)	1
23		90C-27080900	NEEDLE DCX27 #9		11119 (E-08)	2
24	004	9C-0336006-50	NEEDLE 9-27 65		11119 (E-08)	2

Note(注記) 001.....For domestic use

002.....For export

003.....For BD6-200

004.....For J8

国内用

輸出用

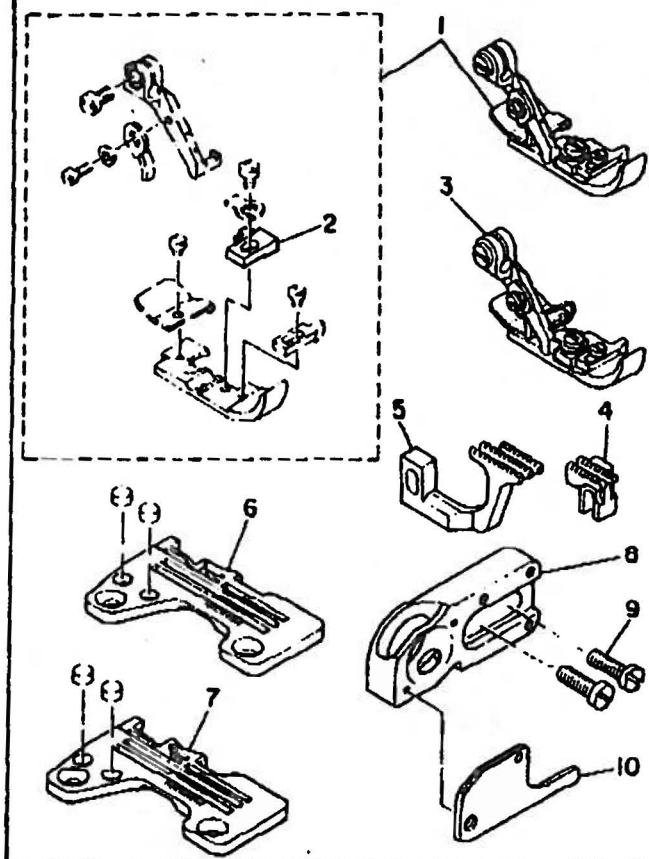
BD6-200用

J8用

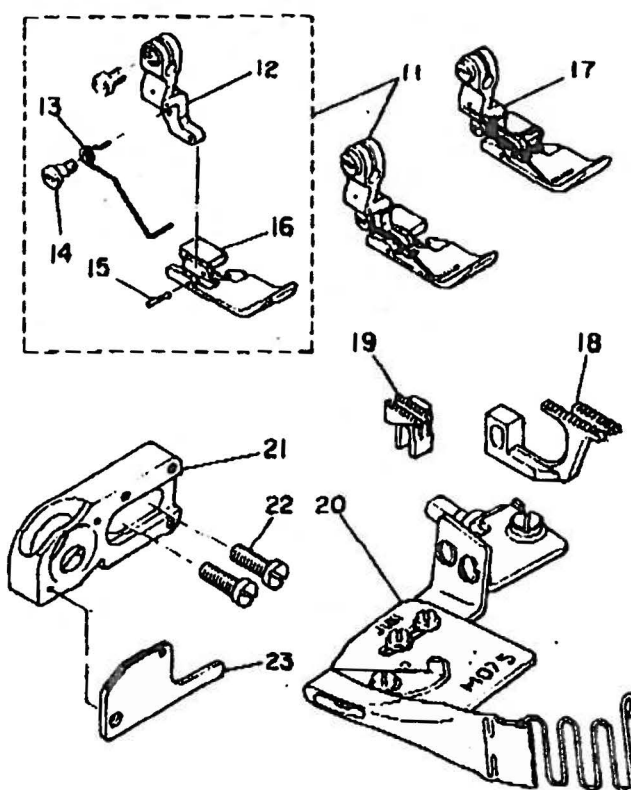
All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.

上記以外の部品はMO-2414N-BD4-300, MO-2514N-BD4-300と同じです。

25. MO-2414N-BE6-307, MO-2514N-BE6-307
MO-2414N-BF6-307, MO-2514N-BF6-307



20. MO-2414N-BD4-337/M075
MO-2514N-BD4-337/M075



25. MO-2414N-BE6-307, MO-2514N-BE6-307
MO-2414N-BF6-307, MO-2514N-BF6-307

Ref. No.	Note (注記)	Part No. (品番)	Description	E. C. (輸出年/月)	品名 (%)	Am't. Req. (個数)
1	001	119-76156	PRESSER FOOT ASM.		473 2E	1
2	002	119-74008	STITCH TONGUE		118-74008	(1)
3	003	119-76104	PRESSER FOOT ASM.		473 2E (カ-ト-ツ)	1
4		117-82404	MAIN FEED DOG		52424H	1
5		118-36504	DIFFERENTIAL FEED DOG		72424H	1
6	002	84305-MOF-F00	THROAT PLATE		84305	1
7	004	84305-MOF-F00	THROAT PLATE		84305	1
8		118-93302	UPPER LOOPER GUIDE SUPPORT		776-118 カ-11-776 B	1
9		55-7151310-TP	SCREW		776-118 カ-11-776 B	2
10		82515-704-008	UPPER LOOPER GUIDE COVER		776-118 カ-11-776 B	1

26. MO-2414N-BD4-337/M075, MO-2514N-BD4-337/M075

11	003	118-79033	PRESSER FOOT ASM.		473 2E	1
12		118-72405	PRESSER FOOT HINGE		473 2E	(1)
13		117-92104	PRESSER SPRING		473 2E	(1)
14		50-11370411-SP	HINGE SCREW D- 3.70 H= 4.0		776-118 カ-11-776 B	(1)
15		01511-157-000	PH		473 2E	(1)
16		P1507-214-FCN	PRESSER FOOT		473	(1)
17	004	118-79061	PRESSER FOOT ASM.		473 2E (カ-ト-ツ)	1
18		21657-114-F00	DIFFERENTIAL FEED DOG		72424H 8-45	1
19		117-84509	MAIN FEED DOG		52424H	1
20		118-93302	UPPER LOOPER GUIDE SUPPORT		776-118 カ-11-776 B	1
21		55-7151310-TP	SCREW		776-118 カ-11-776 B	2
22		82515-704-008	UPPER LOOPER GUIDE COVER		776-118 カ-11-776 B	1

Note (注記) 001.....For BFB (for domestic use)

002.....For BFB

003.....For BFB (for export)

004.....For BEB

005.....For domestic use

006.....For export

BFB国内用

BFB用

BFB輸出用

BEB用

国内用

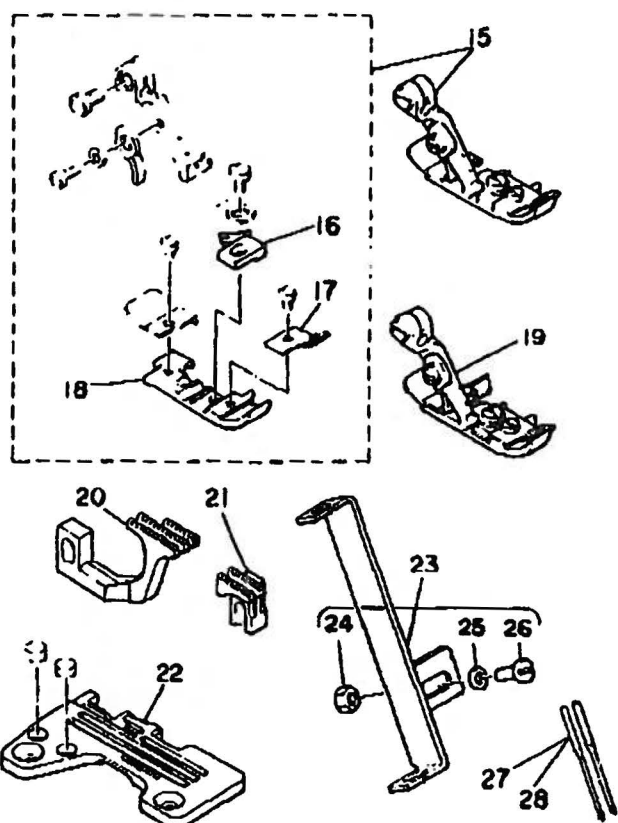
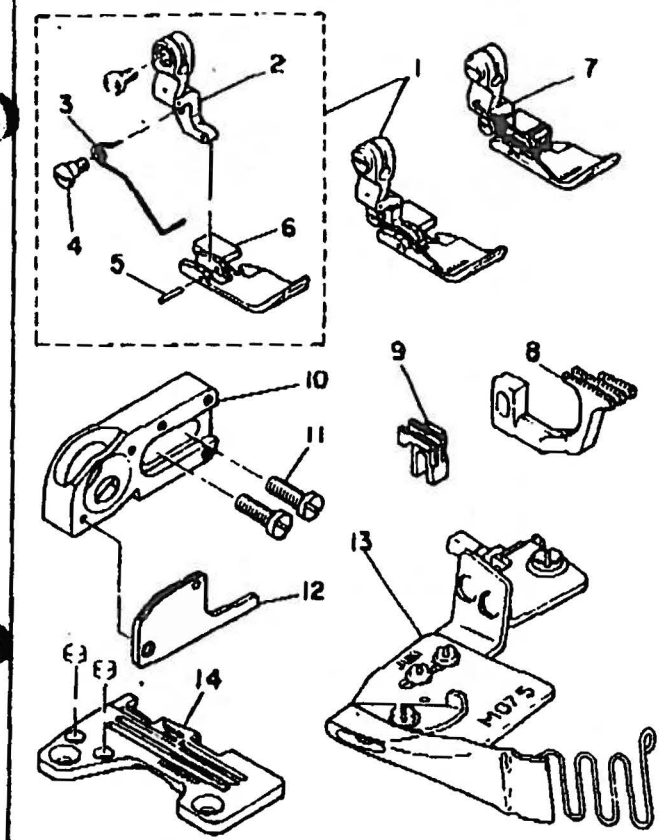
輸出用

All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.

上記以外の部品はMO-2414N-BD4-300, MO-2514N-BD4-300と同じです。

MO-2514N-BD6-337/M075

MO-2514N-BD6-240/G17/Q056



27. MO-2414N-BD6-337/M075, MO-2514N-BD6-337/M075

Ref. No.	Note (注記)	Part No. 品番	Description	E. C. 変更年月	品名	Am. Req. 数量
1	001	118-79051	PRESSER FOOT ASM.		472 92	1
2		118-72405	PRESSER FOOT HINGE		472E55	(1)
3		118-92106	PRESSER SPRING		472E55	(1)
4		SD-0370401-SP	HINGE SCREW D= 3.70 H= 4.0		200000 D=3.7 H=4	(1)
5		31511-357-COM	PIN		472E55	(1)
6		91507-814-EDD	PRESSER FOOT		472	(1)
7	002	118-79061	PRESSER FOOT ASM.		472E55 (2E55-177)	1
8		117-93304	DIFFERENTIAL FEED DOG		224241	1
9		118-82406	MAIN FEED DOG		224241	1
10		112-93302	UPPER LOOPER GUIDE SUPPORT		276-10 1010778 B	1
11		SS-7151310-Y0	SCREW		276-10 1010778 B	2
12		R2515-704-GJB	UPPER LOOPER GUIDE COVER		276-10 1010778 B	1
13		MAH-0750J0A0	PIPING FOLDER ASM. 9MM		1010778 276-10	1
14		91507-814-EDD	THROAT PLATE		11417	1

28. MO-2414N-BD6-240/G17/Q056, MO-2514N-BD6-240/G17/Q056

15	001	118-81752	PRESSER FOOT ASM. (G17)		472 92 (G-17)	1
16		118-74906	STITCH TONGUE		11874906 (G-17)	(1)
17		91531-814-EDD	TAPE GUIDE PLATE		7-20 20119	(1)
18		91507-814-EDD	PRESSER FOOT		7-20 10 872	(1)
19	002	118-81760	PRESSER FOOT ASM. (G17)		472 92 (G17)	1
20		118-86504	DIFFERENTIAL FEED DOG		224241	1
21		118-92404	MAIN FEED DOG		224241	1
22		R4305-H00-EDD	THROAT PLATE		11419	1
23		MAH-056010A0	TAPE GUIDE ASM.		7-20 20119 25	1
24		NS-6090310-SP	NUT 9/64-40		0700277 9/64-40	1
25		WP-0371016-ED	WASHER 3.7X3X1		0371016 3.7X3X1	1
26		SS-7090910-SP	SCREW 9/64-40 L= 8.5		276E55 9/64-40 L=8.5	1
27		MC-27080900	NEEDLE DCX27 99		114 DCX27 99	2
28	003	MC-0336006-50	NEEDLE 3-27 95		114 3-27 65	2

Note (注記) 001.....For domestic use

002.....For export

003.....For JE

国内用

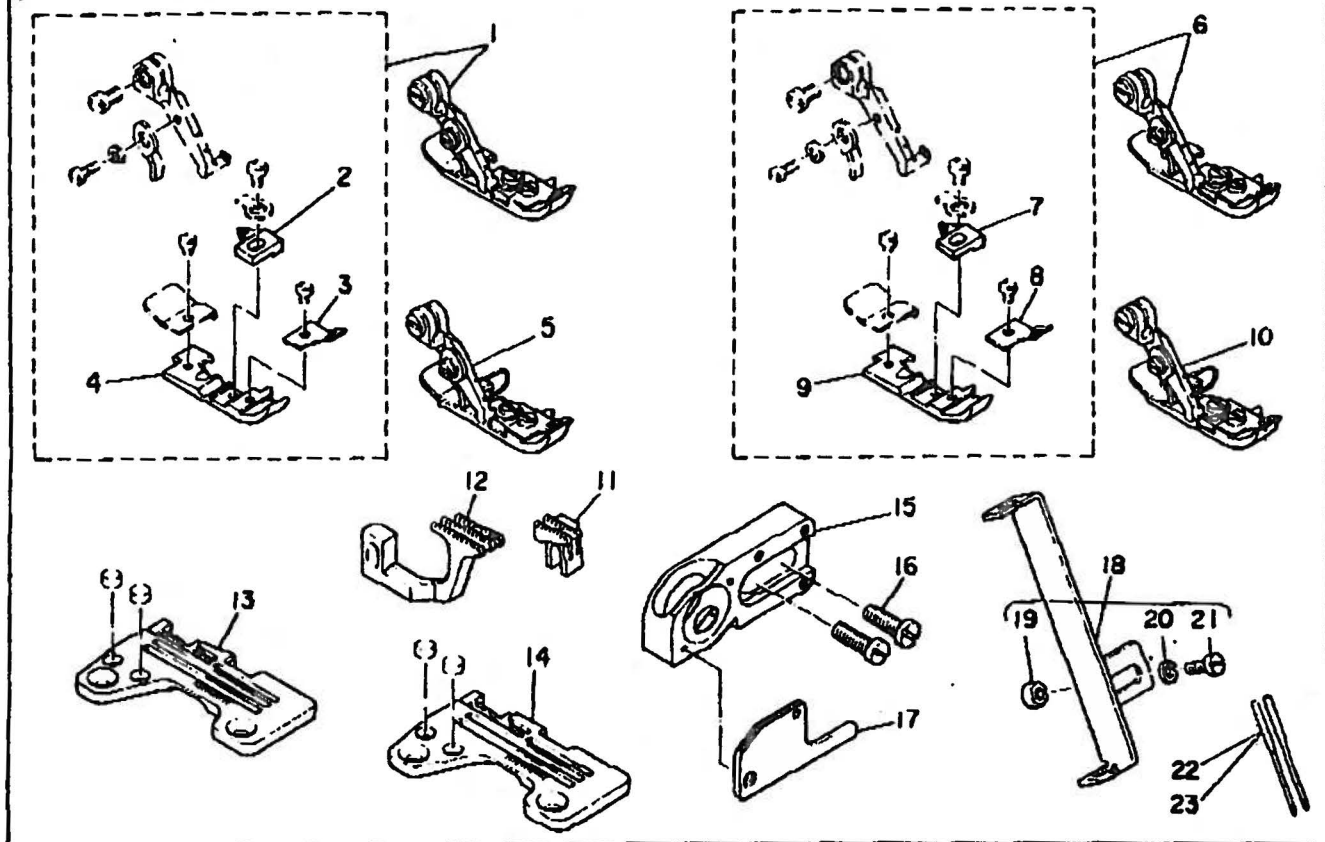
輸出用

JE用

All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.

上記以外の部品はMO-2414N-BD4-300, MO-2514N-BD4-300と同じです。

29. MO-2414N-BD6-247/G17/Q056, MO-2514N-BD6-247/G17/Q056
MO-2414N-BE6-347/G02/Q056, MO-2514N-BE6-347/G02/Q056.



29. MO-2414N-BD6-247/G17/Q056, MO-2514N-BD6-247/G17/Q056
MO-2414N-BE6-347/G02/Q056, MO-2514N-BE6-347/G02/Q056

Ref. No.	Note 注記	Part No. 品番	Description	E. C. 金庫年月	品 名	Amst. Req. 数量
1	001	118-81752	PRESSER FOOT ASM. (G17)		492 22 (G-17)	1
2	002	118-74906	STITCH TONGUE		118-74906 (G-17)	(1)
3		81531-814-000	TAPE GUIDE PLATE		7-7072119	(1)
4		81507-814-803	PRESSER FOOT		7-70710 492	(1)
5	003	118-81760	PRESSER FOOT ASM. (G17)		492 22 (G17)	1
6	004	118-79251	PRESSER FOOT ASM.		492 22	1
7	005	81509-814-803	STITCH TONGUE		118-74906	(1)
8		81531-814-000	TAPE GUIDE PLATE		7-7072119	(1)
9		81507-814-803	PRESSER FOOT		7-70710 492	(1)
10	006	118-79269	PRESSER FOOT ASM.		492 22 (118-79269) G02	1
11		118-82404	MAIN FEED DOG		118-82404	1
12		118-96704	DIFFERENTIAL FEED DOG		118-96704	1
13	002	R4305-H00-E00	THROAT PLATE		11819	1
14	005	R4305-H00-E00	THROAT PLATE		11819	1
15		118-93302	UPPER LOOPER GUIDE SUPPORT		118-93302	1
16		SS-7151310-1P	SCREW		118-93302	2
17		82515-704-C09	UPPER LOOPER GUIDE COVER		118-93302 29 B	1
18		MA0-056010A0	TAPE GUIDE ASM.		7-707211 22	1
19		MS-6090310-SP	WASHER 3.7x8x1		070721 9/64-40	(1)
20		WP-0371016-SD	WASHER 3.7x8x1		0371016 3.7x8x1	(1)
21		SS-7090910-SP	SCREW 7/64-40 L=8.5		7090910 7/64-40 L=8.5	(1)
22	002	MC-2760000	NEEDLE DCX27 #9		118 DCX27 #9	2
23	007	MC-0336006-SD	NEEDLE 2-27 #5		118 2-27 #5	2

Note(注記)001.....For BD6-247(for domestic use)

002.....For BD6-247

003.....For BD6-247(for export)

004.....For BE6-347(for domestic use)

005.....For BE6-347

006.....For BE6-347(for export)

007.....For BD6-247(for JE)

BD6-247国内用

BD6-247用

BD6-247輸出用

BE6-347国内用

BE6-347用

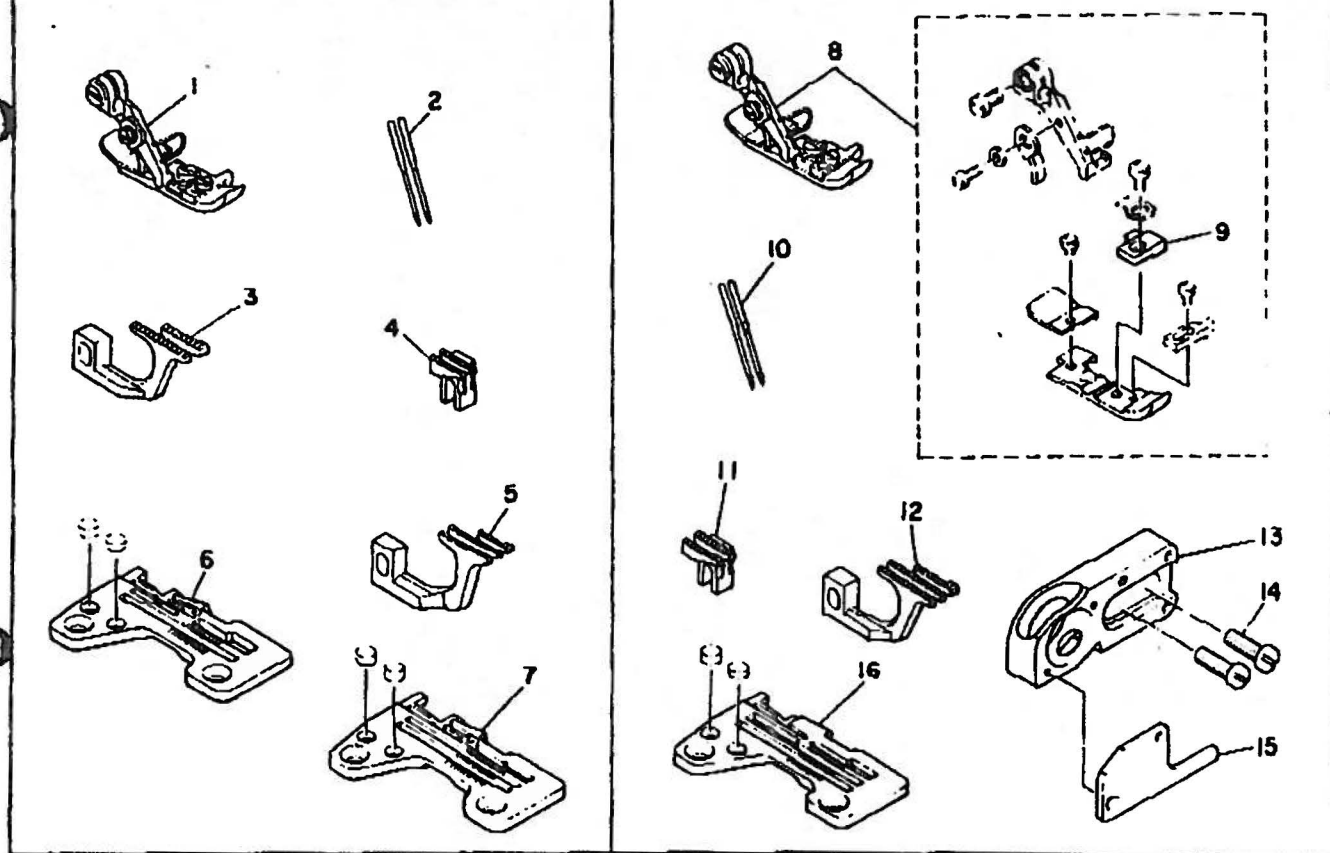
BE6-347輸出用

BD6-247JE用

All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.

上記以外の部品は MO-2414N-BD4-300, MO-2514N-BD4-300と同じです。

30. MO-2414NE-BD4-306, MO-2514NE-BD4-306,
MO-2414NE-BD6-306, MO-2514NE-BD6-306



30. MO-2414NE-BD4-306, MO-2514NE-BD4-306
MO-2414NE-BD6-306, MO-2514NE-BD6-306

Ref. No.	Note	Part No.	Description	E. C.	品名	Amt. Req.
1		118-76869	PRESSER FOOT ASM.		472 72	1
2		MC-0336007-50	NEEDLE 9-27 NM75		114 B-27 75	2
3	001	118-93806	DIFFERENTIAL FEED DOG		7242411 (472727)	1
4	002	118-82404	MAIN FEED DOG		7242411	1
5	002	118-26900	DIFFERENTIAL FEED DOG		7242411 (472727)	1
6	001	R4275-HCD-E09	THROAT PLATE		11419 (472727)	1
7	002	R4305-W00-E0C	THROAT PLATE		11419 (472727)	1

31. MO-2414NE-BF6-30A, MO-2514NE-BF6-30A

8		119-76166	PRESSER FOOT ASM.		472 72 (472727)	1
9		119-76003	STITCH TONGUE		114 B-27 75	(1)
10		MC-0336007-50	NEEDLE 9-27 NM75		114 B-27 75	2
11		118-82404	MAIN FEED DOG		7242411	1
12		118-36900	DIFFERENTIAL FEED DOG		7242411 (472727)	1
13		118-93302	UPPER LOOPER GUIDE SUPPORT		7242411 (472727)	1
14		33-7151310-Y0	SCREW		7242411 (472727)	2
15		R2515-704-C01	UPPER LOOPER GUIDE COVER		7242411 (472727)	1
16		R4305-H0F-5C2	THROAT PLATE		11419	1

Note (注記) 001.....For BD4

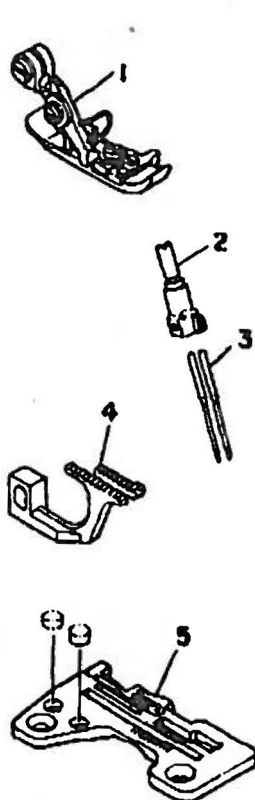
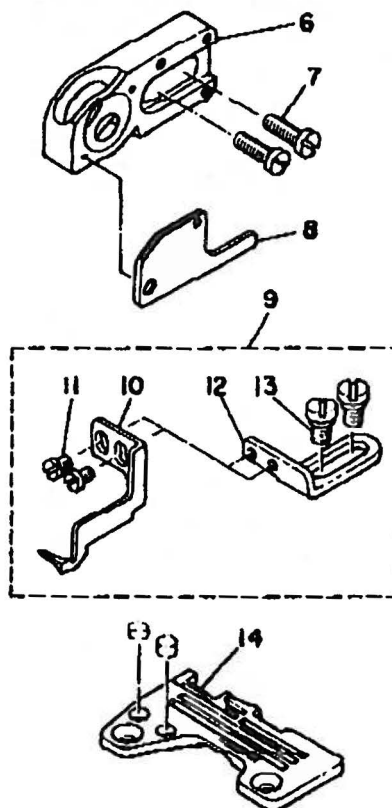
BD4用

002.....For BD6

BD6用

All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.

上記以外の部品は MO-2414N-BD4-300, MO-2514N-BD4-300 と同じです。

**32. MO-2412NE-CD4-306,
MO-2512NE-CD4-306**

**33. MO-2414N-BD6-307/D025,
MO-2514N-BD6-307/D025**

32. MO-2412NE-CD4-306, MO-2512NE-CD4-306

Ref. No.	Note	Part No. 品番	Description	E. C. 変更年月	品名	Amt. Req. 数量
1		118-74869	PRESSER FOOT ASM.		押圧足組	1
2		118-69757	NEEDLE CLAMP ASM.		針止り金具組	1
3	001	MC-Q336007-50	NEEDLE 0-27 NM75		針 0-27 75	2
4		118-98506	DIFFERENTIAL FEED DOG		差送りレバー (997575)	1
5		R4206-M00-E04	THROAT PLATE		喉板	1

33. MO-2414N-BD6-307/D025, MO-2514N-BD6-307/D025

6		113-93402	UPPER LOOPER GUIDE SUPPORT		上ルーパーガイド支持	1
7		SE-7151310-YP	SCREW		上ルーパーガイド支持用ネジ	2
8		R2515-704-Q09	UPPER LOOPER GUIDE COVER		上ルーパーガイドカバー	1
9		MAB-02501040	REGULATOR HOOK ASM.		調節フック組	1
10		MAB-02501080	REGULATOR HOOK		調節フック	(1)
11		SS-5090420-SP	SCREW 9/64-40 L=3.5		調節フック用ネジ 9/64-40 L=3.5	(2)
12		MAB-025020C0	REGULATOR HOOK SET BASE		調節フックセットベース	(1)
13		SD-0642211-SP	HINGE SCREW D=6.35 H=2.1		調節フック用ヒンジネジ D=6.35 H=2.1	(2)
14		R4305-M00-E04	THROAT PLATE		喉板	1

Note(注記)001.....For JE

JE用

All parts other than the above are same as those used in model MO-2414N-BD4-300, MO-2514N-BD4-300.
上記以外の部品はMO-2414N-BD4-300, MO-2514N-BD4-300と同じです。

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